

PRODUCT DESCRIPTION

Stonchem 777 is a chlorendic, acid-based, unsaturated polyester resin lining system applied at a nominal thickness of 120 mil/3 mm. The mortar, engineering fabric, mineral composite topcoat sequencing provides a medium-duty chemical barrier for occasional rubber wheeled and foot traffic which is resistant to thermal shock, thermal cycling, static cracks and permeation. The Stonchem 777 system has excellent resistance to strong oxidizers such as concentrated nitric and chromic acids.

USES, APPLICATIONS

- Secondary containment areas
- Tank farms
- Sumps and trenches
- Pump pads and pedestals
- Neutralization pits
- Bleaching areas

PRODUCT ADVANTAGES

- Excellent chemical resistance to strong oxidizers such as concentrated nitric and chromic acids
- Engineering fabric aids in crack resistance
- Mineral composite topcoat for increased impermeability
- Factory proportioned units for easy application

CHEMICAL RESISTANCE

Stonchem 777 is formulated to resist a variety of chemical solutions. Refer to the Stonchem 700 Series Chemical Resistance Guide for lists of reagent concentrations and temperature recommendations.

PACKAGING

Stonchem 777 is packaged in units for easy handling. Each unit consists of:

Mortar

2 cartons of Stonchem 700 Liquids A

Each carton contains:

- 2 jars of Peroxide
 - 2 cans of Resin
- 4 bags of Mortar aggregate

Engineering Fabric

1 roll of Engineering Fabric 200 sq. ft./18.58 sq. m roll

Saturant

0.8 cartons of Stonchem 700 Liquids

A carton contains:

- 2 jars of Peroxide
- 2 cans of Resin

Topcoat

A carton of Stonchem 700 Topcoat A carton contains:

- 2 jars of Peroxide
- 2 cans of Resin

COVERAGE

Each unit of Stonchem 777 will cover approximately 180 sq. ft./16.72 sq.m at a thickness of 120 mil/3 mm.

Note: If utilizing chopper gun applied fiberglass, there will be a reduction in saturant coverage. Questions regarding coverage rates should be directed to your local Stonhard representative or Technical Service.

STORAGE CONDITIONS

Store all components between 50 to 75°F/10 to 24°C in a dry area. Keep out of direct sunlight. Avoid excessive heat and do not freeze. The shelf life is 6 months in the original, unopened container. Store all engineering fabric in a clean and dry area.

PHYSICAL CHARACTERISTICS

Compressive Strength.....	11,500 psi
(ASTM C-579)	
Tensile Strength.....	3,000 psi
(ASTM D-638)	
Flexural Strength.....	13,000 psi
(ASTM C-580)	
Flexural Modulus of Elasticity.....	x 10 ⁶ psi
(ASTM C-580)	
Hardness.....	85 to 90
(ASTM D-2240, Shore D)	
Abrasion Resistance.....	0.10 gm max. weight loss
(ASTM D-4060, CS-17)	
Thermal Coefficient	
of Linear Expansion.....	1.2 x 10 ⁻⁵ in./in. °F
(ASTM C-531)	
Color.....	Gray
VOC Content.....	700 Liquids - 31 g/l
(ASTM D-2369, Method E).....	700 Topcoat - 41 g/l

Note: The above physical properties were measured in accordance with the referenced standards. Samples of the actual system, including binder and filler, were used as test specimens.

SUBSTRATE

Stonchem 777, with appropriate primer, is suitable for application over concrete and the following uncoated newly applied Stonhard mortars and grouts: GS, HT, UR, UT, TG6, TG8, CR5 and PM8. For questions regarding other possible substrates or an appropriate primer, contact your local Stonhard representative or Technical Service.

SUBSTRATE PREPARATION

Proper preparation is critical to ensure an adequate bond and system performance. The substrate must be dry and properly prepared utilizing mechanical methods. For existing coated surfaces, the coating must be completely removed back down to an intact mortar or substrate. Once the coating is removed, prime the prepared surface with Stonchem Epoxy Primer and broadcast with silica aggregate to refusal. Remove any excess silica aggregate prior to system overlayment. Omitting these steps could result in uncured material. Questions regarding substrate preparation should be directed to your local Stonhard representative or Technical Service.

APPLICATION GUIDELINES

For optimal working conditions, substrate temperature must be between 60 to 80°F/15 to 27°C. Cold areas must be heated until the slab temperature is above 55°F/13°C to ensure the material achieves a proper cure. A cold substrate will make the material stiff and difficult to apply. Warm areas or areas in direct sunlight must be shaded or arrangements made to work during evenings or at night. A warm substrate (60 to 80°F/15 to 27°C) will aid in the material's workability; however, a hot substrate (80 to 100°F/27 to 37°C) or a substrate directly in the sun will shorten the material's working time and can cause other phenomenon such as pinholing and bubbling. Substrate temperature must be greater than 5°F/3°C above dew point during application and curing period.

Application and curing times are dependent upon ambient and surface conditions. Consult Stonhard's Technical Service Department if conditions are not within recommended guide-lines.

FIELD GEL TESTS

Due to the unique nature of the 700 Series resins, their reactivity is affected by storage conditions and age; therefore, it is important to test the cure of the materials prior to application. Gel tests should be performed for each lot of each product shipped to a job to prevent problems related to material curing. Field gel test kits are included in every shipment of 700 Series material. One gel test contains directions and all of the necessary materials to conduct the testing. Test all lots of material prior to use.

PRIMING

Vacuum the surface before priming, and make sure the substrate is dry. The use of Stonchem 700/800 Series Primer is necessary in all applications of Stonchem 777. This ensures maximum product performance. (See Stonchem 700/800 Series Primer product data sheet for details.)

Note: The Stonchem 700/800 Series Primer must remain tacky during installation of the Mortar.

APPLYING

Mortar

Pre-mix the peroxide and resin in a 5-gallon mixing container in a J.B. Blender for one minute. Next, gradually add the mortar aggregate while mixing for an additional 150 seconds. Mixing is complete when no clumps of dry material exist. For vertical applications, use vertical mortar aggregate. Apply the mortar onto the substrate with a 3/8 in. x 3/8 in. V-notched trowel. To obtain the proper thickness, hold the trowel at approximately 45 degrees and keep the tips of the V-notches in contact with the substrate. The material must be applied evenly over the substrate with no clumps or ridges present before embedding the engineering fabric. The engineering fabric will not remove or hide any unevenness in the troweled mortar layer. If applying mortar on a vertical surface, use the same V-notched trowel to spread the material, then finish smooth with a flat steel finishing trowel. A smooth and even distribution of the material must exist on a vertical surface before embedding the engineering fabric.

Engineering Fabric

Place the engineering fabric on the mortar immediately after the mortar is applied. Press the engineering fabric onto the mortar using a dry, medium nap roller and allow the wet mortar to begin saturation of engineering fabric. Overlap adjacent fabric 1 in./26 mm.

Saturant

Mix the peroxide and resin in a 5-gallon mixing container using a heavy-duty, slow-speed drill (400 to 600 rpm) with a Jiffy Mixer for one minute. Apply the saturant to the engineering fabric with a saturated medium nap roller. To wet the roller, dip it into the mixing container. Always work from the bucket. Do not pour the saturant directly onto the engineering fabric. This will decrease the saturant's coverage. The use of plastic mixing buckets will increase the pot life of the material during warmer working conditions. The engineering fabric is completely saturated when white strands are no longer present. When the engineering fabric is completely saturated, roll with a ribbed roller to release air pockets in the reinforcement and to embed the engineering fabric into the mortar. To saturate the overlaps, roll several times over the length of the overlap with a saturated roller, then roll with a ribbed roller several times until the overlap is no longer visible. Allow the mortar, engineering fabric and saturant to cure (usually 2 to 4 hours) before proceeding.

Topcoat

Lightly sand the engineering fabric/saturant layer in areas where ridges or imperfections exist. Vacuum the area completely. Mix the peroxide and resin in a 5-gallon mixing container using a heavy-duty, slow-speed drill (400 to 600 rpm) with a Jiffy Mixer for one minute. Pour the material onto the floor and spread out with a 15-mil notched squeegee. Backroll the area with a medium nap roller to remove squeegee lines, using long roll strokes to decrease the visibility of roller lines. For vertical surfaces, pour a bead of material along the base of the wall and, using a medium nap roller, roll the material onto the vertical surface. The wet film thickness of the coating is 10 to 12 mil/250 to 300 microns. Check the thickness with a wet film gauge.

CURING

The surface of Stonchem 777 will be tack-free in one hour. Area may be returned to dry service after 4 hours and full service after 48 hours of cure at 70°F/21°C. Ultimate physical characteristics will be achieved in 7 days.

PRECAUTIONS

- Avoid contact with Stonchem 777 resin (polyester resin and styrene monomer) and peroxide (catalyst/organic peroxide), as they may cause skin, respiratory and eye irritation.
- Acetone is recommended for clean-up of Stonchem 777 resin (polyester resin and styrene monomer) and peroxide (catalyst/organic peroxide) material spills. Use these materials only in strict accordance with the manufacturers' recommended safety procedures. Dispose of waste materials in accordance with government regulations.
- The use of NIOSH approved respirators using an organic vapor/acid gas cartridge is mandatory.
- The selection of proper protective clothing and equipment will significantly reduce the risk of injury. Body covering apparel, safety goggles or safety glasses and impermeable gloves are required.
- In case of contact, flush area with water for 15 minutes and seek medical attention. Wash skin with soap and water.
- If material is ingested, immediately contact a physician. **DO NOT INDUCE VOMITING.**
- Use only with adequate ventilation. Inhalation of vapors may cause severe headaches, nausea and possibly unconscious- ness.

NOTES

- Safety Data Sheets for Stonchem 777 are available online at www.stonhard.com under Products or upon request.
- Specific information regarding chemical resistance of Stonchem 777 is available in the Stonchem 700 Series Chemical Resistance Guide.
- A staff of technical service engineers is available to assist with product application or to answer questions related to Stonhard's products.
- Requests for technical literature or service can be made through local sales representatives and offices or corporate offices located worldwide.

IMPORTANT:

Stonhard believes the information contained here to be true and accurate as of the date of publication. Stonhard makes no warranty, expressed or implied, based on this literature and assumes no responsibility for consequential or incidental damages in the use of the systems described, including any warranty of merchantability or fitness. Information contained here is for evaluation only. We further reserve the right to modify and change products or literature at any time and without prior notice.

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